Soper's fabric ventilating ducts are manufactured from a tough, flame retardant woven polyethylene material. Ducts are double stitched and include reinforced brass grommets in top hem (winter style), or in top and bottom hem (summer style-reversible). Standard exhaust hole sizes are 2", 2 1/2", 2 3/4", 3" and 4" diameter. Prices are based on punching holes not less than 12" apart (c/c).

**ORDERING INFORMATION**

In order to manufacture a duct, Soper’s must be provided with the following information: style of duct (winter or summer) - duct diameter and length - hole diameter, spacing, and orientation (on the clock) - distance from inlet end to first hole - type of exhaust end (open, closed, grommeted, zippered, relief hole, etc...) reinforcing collar supplied or not, interior baffle supplied or not.

**BODY OF DUCT**

Duct Diameter: ____________
Duct Length: ______________

Style:  
- Winter (grommets @ 12:00 o'clock only)
- Summer (grommets @ 12:00 & 6:00 o'clock)

Grommet Spacing:
- Standard
- Indicate spacing ____________

PVC collar required: □ □
Baffle: □ □

Note: Inlet velocity 1800-2000 FPM
Other Details: CFM ____________

**EXHAUST END OF DUCT**

- Closed
- Open
- Zippered
- Grommeted - indicate spacing ____________

**LEFT side of duct**

Holes: □ □
Hole Diameter: ____________
Distance from inlet end to first hole: ____________
Hole Placement:
- Staggered
- Straight

Typical hole spacing: ____________
(If staggered, indicate spacing on larger drawing shown aside)

**RIGHT side of duct**

Holes: □ □
Hole Diameter: ____________
Distance from inlet end to first hole: ____________
Hole Placement:
- Staggered
- Straight

Typical hole spacing: ____________
(If staggered, indicate spacing on larger drawing shown aside)

**HARDWARE OPTIONS**

- Cable: □ □
- Beam Clamps: □ □
- Turnbuckles: □ □
- "S" Hooks: □ □
- Wall Brackets: □ □
- Band clamp: □ □